

CLAIMS:

1. A post anchor comprising:
  - a holder to receive and hold at least one post;
  - a ground engaging member for driving in a ground surface, said
  - 5 ground engaging member attached to the holder;
  - said ground engaging member including a central web, a first flange and a second flange;
  - said first flange extending away from a first side of the central web and said second flange extending away from a second side of the
  - 10 central web;
  - wherein said central web, first flange and second flange are integrally formed.
2. The post anchor of claim 1 wherein the holder comprise a plurality of collets.
- 15 3. The post anchor of claim 2 wherein a clamping member is located around the collets.
4. The post anchor of claim 1 wherein the holder is a recess.
5. The post anchor of claim 1 wherein the holder includes at least one upright member.
- 20 6. The post anchor of claim 1 wherein the holder includes at least one post support.
7. The post anchor of claim 1 wherein the central web is substantially planar.
8. The post anchor of claim 1 wherein a point is located adjacent an end
- 25 of the central web.
9. The post anchor of claim 1 wherein the first flange and second flange are substantially planar.
10. The post anchor of any one claim 1 wherein the first flange, second flange and central web may be formed from a single sheet of metal.
- 30 11. The post anchor of claim 10 wherein the sheet is folded to form the first flange, second flange and central web.
12. The post anchor of claim 1 wherein an angle formed between the first

flange and central web and/or the second flange and central web is obtuse.

13. The post anchor of claim 1 wherein the holder is welded to the engaging member.

5 14. The post anchor of claim 13 wherein the holder is welded to the central web.

15. A method of manufacturing a post anchor comprising the steps of:  
folding a single sheet of metal to form a ground engaging member having a central web, a first flange and a second flange;

10 said first flange extending away from a first side of the central web and said second flange extending away from a second side of the central web; and

attaching a holder to the ground engaging member to form the post anchor.

15 16. The method of claim 15 further including the step of cutting the sheet of metal.